

Welding Certificate

DVS ZERT-EN1090-2-SZ-2023.0402.002

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer	Alu-Line GmbH
	Martin-Staud-Straße 25 88348 Bad Saulgau GERMANY
Technical specification	EN 1090-2:2018+A1:2024
Execution class(es)	EXC2 according to EN 1090-2
Welding Process(es) <small>(Reference no. acc. to DIN EN ISO 4063)</small>	131 - Metal inert gas welding 135 - Metal active gas welding 141 - TIG gas tungsten arc welding
Material Group	1.1 according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3 8.1 according to CEN ISO/TR 15608 and EN 1090-2, table 4
Responsible Welding Coordinator <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Christian Ocker, IWS born on: 12.03.1975
Substitute <small>(Title, Surname, Name, Qualification, Date of birth)</small>	-
Confirmation	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.
Validity start	04.04.2025
Period of validity	24.03.2028
Remarks	see reverse

Place and date of issue

Düsseldorf, 04.04.2025
Steidl


Dipl.-Ing. Gurschke
Head of certification body